

Work Order ID 84631 -1

84631

Page 1

May-17-12 11:51:17 AM

Item ID: D407-797-111

Revision ID:

Item Name: Basket Mounting Installation

Start Date: 17/05/2012 Start Qty: 2.00

Required Date: 31/05/2012 Req'd Qty: 2.00

Reference:

Accept

N9000040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: *MLJ*

Date: 12/05/22 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| IIN-D407-797-1 | B | | | | | | | | |

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD407-797-111 CHG002

DAS 16 17/05/12

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

2x

SP 12-9-28

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS 16 17/05/12

Q2

Work Order ID 84631

May-17-12 11:51:17 AM

84631

Page 2

Item ID: D407-797-111

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Basket Mounting Installation

Stop ***NS2***

Start Date: 17/05/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 31/05/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Pick Kit

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D407-797-111

Location:

PPP rev:

5171P

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

Handwritten signature

MLJ 12-10-02

MF 12-10-02

Picklist Print

May-17-12 11:51:20 AM

Page 1

Work Order ID: 84631

84631

Parent Item: D407-797-111

D407-797-111

Parent Item Name: Basket Mounting Installation

Start Date: 17/05/2012

Required Date: 31/05/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 11.02.09 new issue DD verf:JLM
11.09.12 @ chg 002 DD verf:EC

IPP Rev:B

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|-----------|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|
| D4271-011 | | Manufactured | No | | | 110 | Each | 2.0000 | 1 | 2 | | | |
|-----------|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|

D4271-011

Fwd Beam Assembly

**

908821x

Location

Loc Qty

Loc Code

ST168

2

82637

2

D4271-013

Manufactured No

110

Each

3.0000

**

908801x

D4271-013

Aft Beam Assembly

Location

Loc Qty

Loc Code

ST168

3

82636

3

D4292-1

Manufactured No

110

Each

6.0000

**

BS7767 SP

D4292-1

Fitting

Location

Loc Qty

Loc Code

ST470

6

83961

6

D4294-1

Manufactured No

110

Each

7.0000

**

BS4329 SP

D4294-1

Fitting

Location

Loc Qty

Loc Code

ST470

7

82624

7

1240-01

Picklist Print

May-17-12 11:51:20 AM

Page 2

Work Order ID: 84631

84631

Parent Item: D407-797-111

D407-797-111

Parent Item Name: Basket Mounting Installation

Start Date: 17/05/2012

Required Date: 31/05/2012

Start Qty: 2.00

Required Qty: 2.00

D4314-1

Manufactured No

110

Each

14.0000

4 8

D4314-1

Shim

**

B77094 SP

Location

Loc Qty

Loc Code

ST107

14

82225

2

84334

12

D4314-3

Manufactured No

110

Each

27.0000

4 8

D4314-3

Shim

**

B85600 SP

Location

Loc Qty

Loc Code

ST107

27

82226

7

84335

20

AN6-17A

Purchased

No

110

Each

26.0000

2 4

AN6-17A

BOLT

**

SP

Location

Loc Qty

Loc Code

ST341

26

116917

26

AN6-20A

Purchased

No

110

Each

50.0000

2 4

AN6-20A

Bolt

**

SP 12-10-01

Location

Loc Qty

Loc Code

ST341

50

118706

50

May-17-12 11:51:20 AM

Shop Packet Print

Page 2

Picklist Print

May-17-12 11:51:20 AM

Page 3

Work Order ID: 84631

84631

Parent Item: D407-797-111

D407-797-111

Parent Item Name: Basket Mounting Installation

Start Date: 17/05/2012

Required Date: 31/05/2012

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0663J

Purchased

No

110

Each

1,238.000

8

16

NAS1149D0663.1

Washer

**

m/23021 SP

Location

Loc Qty

Loc Code

ST298

1238

121243

238

121444

500

121708

500

MS21042L6

Purchased

No

110

Each

666.0000

4

8

MS21042L6

Nut

**

m/22441 SP

Location

Loc Qty

Loc Code

ST300

666

117677

25

118384

3

118927

48

119075

390

120308

200

MS27151-19

Purchased

No

110

Each

48.0000

4

8

MS27151-19

Nut

**

SP

Location

Loc Qty

Loc Code

ST293

48

116894

2

121339

46

MS24694-10

Purchased

No

110

Each

100.0000

4

8

MS24694-10

Screw

**

m/15022 SP
12-9-28

Location

Loc Qty

Loc Code

ST289A

100

121166

100

May-17-12 11:51:20 AM

Shop Packet Print

Page 3

5.0 PARTS LIST

| Qty -011 | Qty -012 | Qty -013 | Qty -014 | Qty -111 | Part Number | Description |
|-------------|-------------|-------------|-------------|-------------|---------------|-----------------------------------|
| X | | | | | D407-797-011 | QUICK RELEASE HELI-UTILITY-BASKET |
| | X | | | | D407-797-012 | QUICK RELEASE HELI-UTILITY-BASKET |
| | | X | | | D407-797-013 | QUICK RELEASE HELI-UTILITY-BASKET |
| | | | X | | D407-797-014 | QUICK RELEASE HELI-UTILITY-BASKET |
| 1 | 1 | 1 | 1 | X | D407-797-111 | QUICK RELEASE BASKET MOUNTING KIT |
| 1 | | | | | D4272-011 | BASKET ASSY, HEAVY DUTY LID, LH |
| | 1 | | | | D4272-012 | BASKET ASSY, HEAVY DUTY LID, RH |
| | | 1 | | | D4272-013 | BASKET ASSY, LIGHT WEIGHT LID, LH |
| | | | 1 | | D4272-014 | BASKET ASSY, LIGHT WEIGHT LID, RH |
| | | | | 1 | D4271-011 | BEAM ASSY, FWD |
| | | | | 1 | D4271-013 | BEAM ASSY, AFT |
| | | | | 2 | D4292-1 | FITTING |
| | | | | 2 | D4294-1 | FITTING |
| | | | | 4 | D4314-1 | SHIM |
| | | | | 4 | D4314-3 | SHIM |
| | | | | 2 | AN6-17A | BOLT |
| | | | | 2 | AN6-20A | BOLT |
| | | | | 8 | NAS1149D0663J | WASHER (OR AN960JD616) |
| | | | | 4 | MS21042L6 | NUT (OR MS21042-6) |
| | | | | 4 | MS27151-19 | NUT |
| | | | | 4 | MS24694-10 | SCREW |

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Revision: B

Date: 11.07.29

REFERENCE ONLY